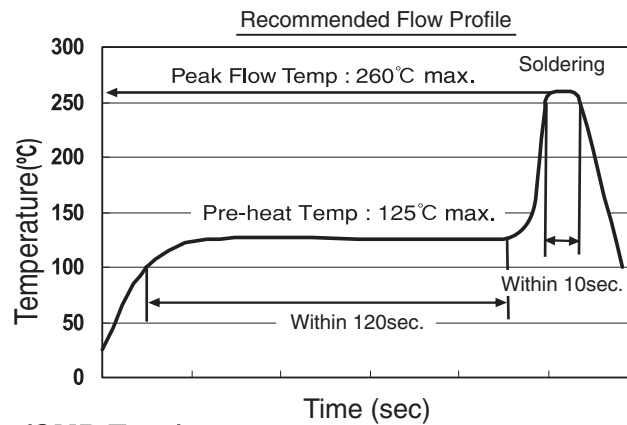
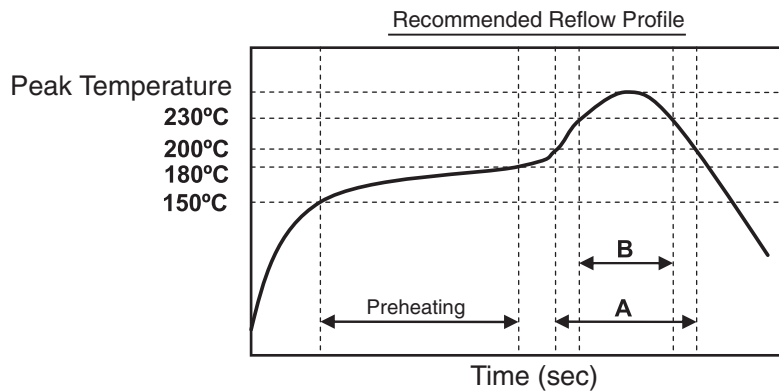


FPCAP Lead free and RoHS directive compliant soldering requirements**Flow Soldering(Radial Lead Type)***RNS, RR7, RR5, RL8, RE5, RS8, RF8, RNU, RNE, RNL, RS6, RHT***Reflow Soldering(SMD Type)***RPS, RPA, RHS, RHA, RSS, RSA, RSB, RFS, RFA, RSL, RDS, RKS*

Item	Recommended Condition 1	Recommended Condition 2	Recommended Condition 3
Series	RPS, RPA, RHS, RHA, RSS, RSA, RSB, RFS, RFA, RSL		RDS, RKS
Peak Temperature	260°C max.	250°C max.	260°C max.
Preheating	150°C to 180°C within 90 seconds	150°C to 180°C within 90 seconds	150°C to 180°C within 90 seconds
A	200°C and higher within 60 seconds	200°C and higher within 60 seconds	200°C and higher within 60 seconds
B	230°C and higher within 40 seconds	230°C and higher within 40 seconds	230°C and higher within 40 seconds
The Number of Reflow	Only 1 Time	Twice or less	Twice or less