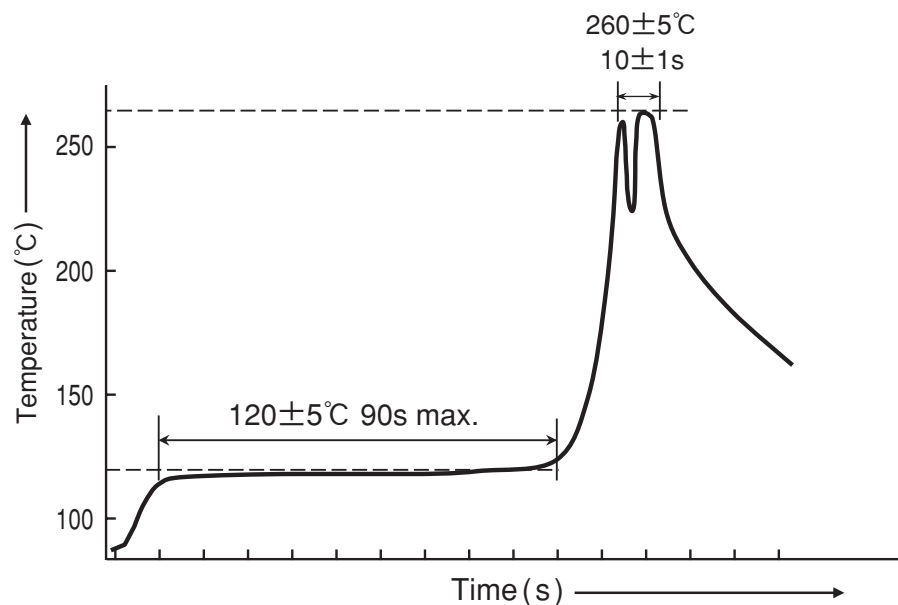


Lead type aluminum electrolytic capacitors

Recommended conditions for flow soldering



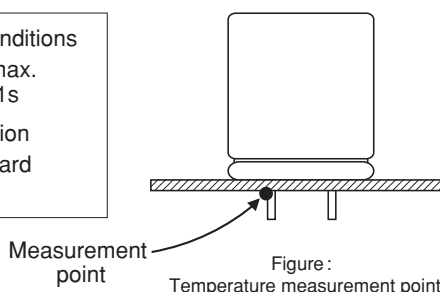
Recommended flow soldering conditions

Preheat : 120±5°C 90s max.

Flow : 260±5°C 10±1s

Temperature measurement position

A lead on the back of the board
(See the figure on the right)



Recommended conditions for soldering irons

Temperature at the tip of the soldering iron. :

350±10°C 3+1/-0s

※ Conductive polymer aluminum solid electrolytic capacitors are not covered so please inquire separately.